

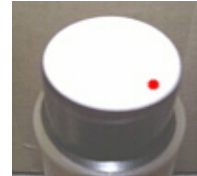
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## Refill Instructions

### Instructions Brother LC41C / LC41Y / LC41M / LC41BK

Your bottles of ink will have electrical tape on the caps when you receive them.

One little trick is to not remove the cap but melt a little hole “off center” into the top using the end of a heated paperclip, SEE FIGURE >>>>



By doing this, all you have to do is stick the needle thru the hole and tilt the bottle a little to draw up the ink. When done, you can place a piece of tape over the hole till next time.

#### **HELPFUL HINTS TO REMEMBER AS REFILLING**

**IN REGARDS TO THE SYRINGE PROVIDED.**

**RINSE OUT THE SYRINGE AFTER EACH COLOR..... ESPECIALLY THE BLACK.**

**SYRINGE DOES NOT HAVE TO BE “BONE DRY” BETWEEN COLORS.**

**SHOOT OUT ALL WATER BEFORE DRAWING UP NEW COLOR.**

**Never place a leaking cartridge into the printer !!!!!!!!!!!**

**HELPFUL HINT ..... TRY TO KEEP THE CARTRIDGE “TOPPED OFF” WITH INK OF EACH COLOR RATHER THAN SUCKING IT DRY THEN REFILLING. THE CARTRIDGES WILL LAST LONGER.**

**IT ONLY TAKES ABOUT 3.5 CC'S OF EACH COLOR PER WEEK TO DO THIS.**

**DEPENDING ON HOW MUCH YOU PRINT**

**WE ARE NOT LIABLE FOR ANY CONSEQUENTIAL DAMAGES TO PRINTERS / PERSONS OR PROPERTY INVOLVED IN USING or INSTALLING ANY ITEMS , REFILL KITS OR CARTRIDGES PURCHASED FROM USAINK. IT IS UNDERSTOOD THAT BUYER/BIDDER ACCEPT ALL RESPONSIBILITIES.**

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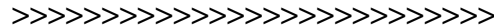
1.) Place the cartridge on some paper towels in an area where you can tolerate a spill.

**Warning: This cartridge can be somewhat messy to refill. Please wear latex or rubber gloves and old clothes. Cover all surfaces that the ink can drip onto with newspaper.**

2.) Locate the label which says "Brother LC41x", where x represents the color C, M, Y, or BLK

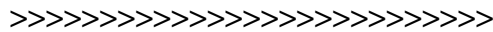
3.) Look at the right side of the cartridge. You should find a relatively clear "window" towards the top of the cartridge. See

figure 1



4.) Make a hole in the "Window" area. **DO NOT DRILL**, since this will make shavings which can clog the printhead. WE SUGGEST A LARGE PAPERCLIP HEATED TO MAKE THE HOLE.

See figure 2



5.) Draw up 3 cc's into the syringe of the color you wish to fill.

6.) Stick the needle of the syringe into the hole you melted thru the "window" hole that you made on the top right of the cartridge.

Fill the entire cartridge with ink....most often about 10cc's total to just under the hole you made.



7.) Using ONLY black electrical tape, seal the hole airtight.

**You must get this seal airtight or there will be a large leakage of ink!** You may choose to use a dab of hot glue instead of tape. Do not use ordinary "scotch" tape, masking tape, or duct tape, since these tapes will not form an airtight seal.

8.) Install in printer and run a couple of test pages of various colors to make sure all is ok.

NEVER PLACE A LEAKING CARTRIDGE INTO THE PRINTER

The next time to need to refill, just remove the tape, fill, and replace the tape with new.